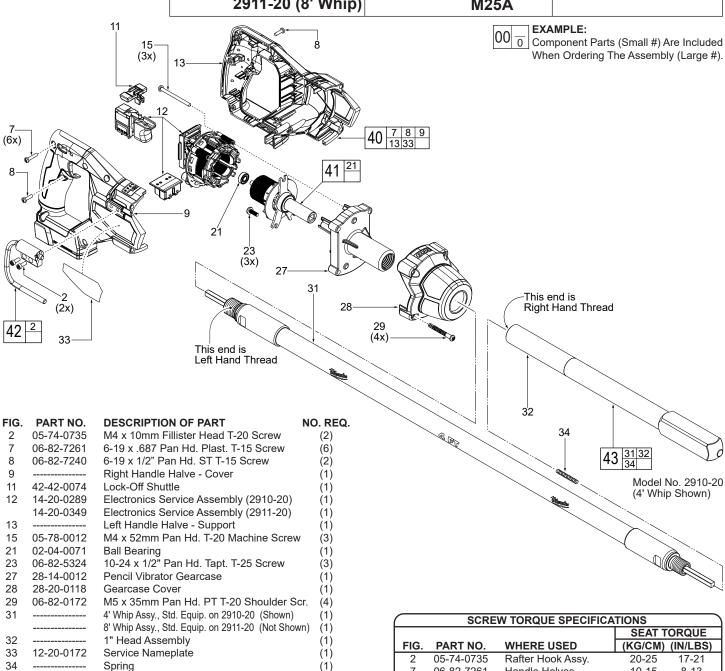
SERVICE PARTS LIST

BULLETIN NO. 54-20-0025

Milwaukee SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS REVISED BULLETIN DATE Aug. 2021 M18 FUEL™ Concrete Pencil Vibrator WIRING INSTRUCTION CAT. NO. 2910-20 (4' Whip) STARTING SERIAL NO. **M24A SEE PAGE 2** 2911-20 (8' Whip) **M25A**



(1)

(1)

(1)

(1)

(1)

40

41

42

31-44-0209

14-50-0038

43-74-0073

14-46-0271

14-46-0277

Handle Halve Service Kit

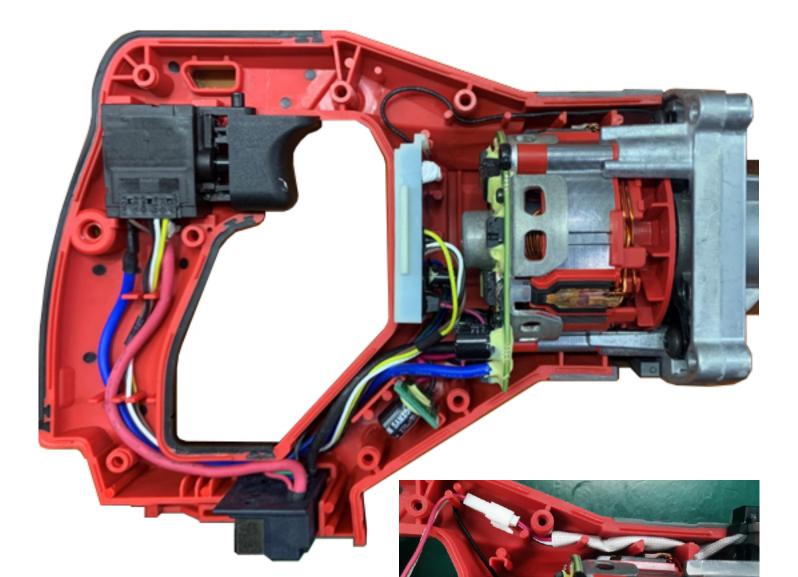
Rotor Service Assembly

Rafter Hook Service Assembly

4' Whip Assy. Service Kit on 2910-20

8' Whip Assy. Service Kit on 2911-20

SCREW TORQUE SPECIFICATIONS				
			SEAT TORQUE	
FIG.	PART NO.	WHERE USED	(KG/CM)	(IN/LBS)
2	05-74-0735	Rafter Hook Assy.	20-25	17-21
7	06-82-7261	Handle Halves	10-15	8-13
8	06-82-7240	Handle Halves	6-10	5-8
15	05-78-0012	Elect. Assy./Gearcase	16-20	14-17
23	06-82-5324	Rotor Assembly	40-52	34-45
29	06-82-0172	Gearcase Cover	10-15	8-13



As an aid to reassembly, take notice of wire routing and position in wire guides and traps while dismantling tool.

Be sure that all components of the electronics kit are seated firmly and squarely in the housing recesses.

Avoid pinched wires, be sure that all wires and sleeves are pressed completely down in wire guides and traps.

Prior to securing the housing cover onto the housing support, be sure that there are no interferences.

Before installing the battery, check for proper functionality of on-off switch trigger and lock-off shuttle.

Install battery and depress on-off switch trigger to assure tool is operating properly.

